Valve manifold for differential pressure gauges
Model 910.25

Applications

- Shut-off, pressure equalising, purge and vent valves for differential pressure gauges, for measurement of liquids, gases and vapours
- In stainless steel version for aggressive media, also in aggressive environments
- Process industry: Machine building, general plant construction, chemical/petrochemical, power plants, mining, on- and offshore and environmental technology

Special features

- One-way, three-way, four-way and five-way valves
- Robust brass or stainless steel versions
- Valves for PN 100 and 400 with double-sided cone seals
- Wide variety of process connections
- Nominal pressures to 40, 100 or 400 bar

Description

One-way valves
With model 910.25 valve manifolds single-sided overpressure loading during start-up and operation phases can be avoided by means of a pressure compensation of the 🅱️ and 🅳️ side. In addition, zero adjustments are possible during the running process.

Three-way valves
Three-way valves include additional valves, which enable a shut-off of the process lines during operation. This simplifies the dismounting, testing and shutdown of the measuring instrument, and it also protects from impermissible overpressure loading. Furthermore, the measurement of static pressure is possible (after dismounting the measuring instrument).

Four and five-way valves
Furthermore, these valve manifolds, with integrated shut-off, purge and vent valves, enable the pressure gauge to be vented on one or both sides and the supply line to be purged.
Standard design PN 100 - stainless steel
(One-way, three-way and five-way valves)

For models 732.51 and 891.34.1998 and also 736.51 and 736.11 differential pressure gauges
Centre distance: 37 mm
Nominal pressure PN: 100 bar
Nominal width DN: 3.5 mm
Permissible temperatures: -20 … +250 °C

Wetted parts
Body, connection to measuring instrument and process connection: stainless steel
Valve element: stainless steel
Spindle with rotating double cone: stainless steel
Gland packing: PTFE

Valve element (replaceable)
Through a double-sided sealing cone, with the valve fully-opened, the spindle area is isolated from the process by a metallic seal, the gland packing is not loaded and thus the spindle thread is not in contact with the process media.

T-handle
Stainless steel, Ø 10 x 44 mm

Connection to measuring instrument
For models 732.51 and 891.34.1998: 2 x G ¼ B male nut
For models 736.51 and 736.11: 2 x G ½ union nut

Process connection
2 x G ½ B, ½ NPT or M20 x 1.5 male threads

Installation
2 x M8 blind bore

Options
■ Free from oil and grease for oxygen
■ Other process connections
■ Designs in Monel®

Dimensions in mm
PN 100 one-way valve

Order no. (valves for model 732.51 and 891.34.1998)

<table>
<thead>
<tr>
<th>Process connection</th>
<th>One-way valve</th>
<th>Three-way valve</th>
<th>Five-way valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>G ½ B</td>
<td>2020346</td>
<td>2011631</td>
<td>2020389</td>
</tr>
<tr>
<td>½ NPT</td>
<td>2020354</td>
<td>2011712</td>
<td>2020397</td>
</tr>
</tbody>
</table>

Order no. (valves for model 736.51 and 736.11)

<table>
<thead>
<tr>
<th>Process connection</th>
<th>One-way valve</th>
<th>Three-way valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>G ½ B</td>
<td>2020320</td>
<td>on request</td>
</tr>
<tr>
<td>½ NPT</td>
<td>2020338</td>
<td>on request</td>
</tr>
</tbody>
</table>
Standard design PN 400 - stainless steel  
(One-way, three-way and five-way valves)

For models 732.14 and 891.34.1884 differential pressure gauges
Centre distance: 54 mm  
Nominal pressure PN: 400 bar  
Nominal width DN: 3.5 mm  
Permissible temperatures: -20 ... +250 °C

Wetted parts
Body, connection to measuring instrument and process connection: stainless steel  
Valve element: stainless steel  
Spindle with rotating double cone: stainless steel  
Gland packing: PTFE

Valve element (replaceable)
Through a double-sided sealing cone, with the valve fully-opened, the spindle area is isolated from the process by a metallic seal, the gland packing is not loaded and thus the spindle thread is not in contact with the process media.

T-handle
Stainless steel, Ø 10 x 44 mm

Connection to measuring instrument
2 x G ½ B male nut

Process connection
2 x G ½ B or ½ NPT male threads

Installation
2 x M8 blind bore

Options
■ Free from oil and grease for oxygen (max. PN 100)  
■ Other process connections  
■ Designs in Monel ®

Dimensions in mm
One-way valve PN 400

Order no. (valves for model 732.14 and 891.34.1884)

<table>
<thead>
<tr>
<th>Process connection</th>
<th>One-way valve</th>
<th>Three-way valve</th>
<th>Five-way valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>G ½ B</td>
<td>2049965</td>
<td>2020427</td>
<td>2020486</td>
</tr>
<tr>
<td>½ NPT</td>
<td>2049974</td>
<td>2020444</td>
<td>2020494</td>
</tr>
</tbody>
</table>
Standard version PN 25
(Four-way valve)

For models DPG40, DPS40, DPGS40, DPGS40TA and DPGT40 differential pressure gauges

Centre distance: 30 mm (process side)
Nominal pressure PN: 25 bar
Nominal width DN: 3.5 mm
Permissible temperatures: -10 ... +150 °C

Connection to measuring instrument
2 x tube adapters, Ø 6 mm

Process connection
2 x G ¼ female

Copper alloy design

Wetted parts
Body, connection to measuring instrument and process connection: copper alloy
Valve element (replaceable): copper alloy
Spindle with rigid single cone (spindle threads not wetted): copper alloy
Gland packing: PTFE, FPM/FKM

Knurled screw
Copper alloy

Stainless steel version

Wetted parts
Body, connection to measuring instrument and process connection: stainless steel
Valve element (replaceable): stainless steel
Spindle with rigid single cone (spindle threads not wetted): stainless steel
Gland packing: PTFE, FPM/FKM

Knurled screw
Stainless steel

Ordering information
To order, the order number is sufficient. Other options require additional specification.